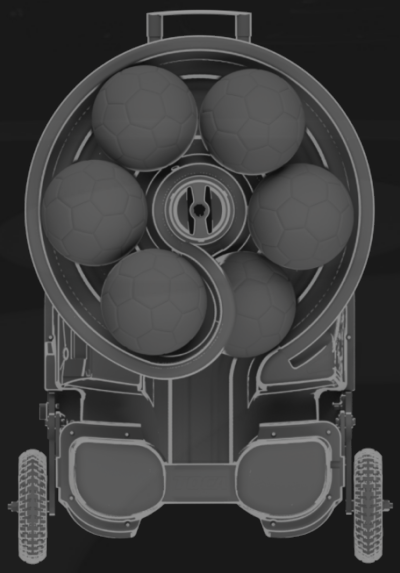
User Manual

USER MANUAL & WARRANTY INFO



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1. Welcome

Dear Valued Customer,
Congratulations on the purchase of your new TOCA Touch Trainer. You are now moments away from enjoying a new standard in technical training. The TOCA team has spent thousands of hours in R&D and product testing. Quality is assured from our production house here in Southern California; from the motors and wheels, to the fully programmable touch screen and TOCA app. We hope that you enjoy your new TOCA Touch Trainer as much as we enjoyed creating and building it. We encourage your comments and suggestions on how we could better serve you in the future.

Please feel free to contact us on our Consumer Connection Line at
1-855-433-TOCA.
Sincerely yours,

Eddie Lewis
President

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2. Important Safety Information

The TOCA Touch Trainer ball machine is specifically designed to deliver TOCA soccer balls at a variable

WARNING: Never stand closer than 15 feet in front of the ball machine when the power is on. Balls exit at various angles, 0-45 degrees vertical, and from 16 degrees left to 16 degrees right.

WARNING: Do not place hands or foreign objects into the ball hopper while the power is on.

WARNING: Never leave the TOCA machine unattended.

WARNING: Use only TOCA size 2 soccer balls with this unit.

WARNING: Use caution with small children in the area.

WARNING: Do not use this machine while it is raining or in water. Do not use wet TOCA balls.

3. Getting Started

UNPACKING

Save The Original Box & Packaging

The original box should always be used if it is necessary to ship the machine back to the manufacturer. TOCA is not liable for damage caused by improper packaging on return shipments. New box fees will apply to all machines returned with non-original boxes and/or packaging.

Please inspect your machine for damage during shipping

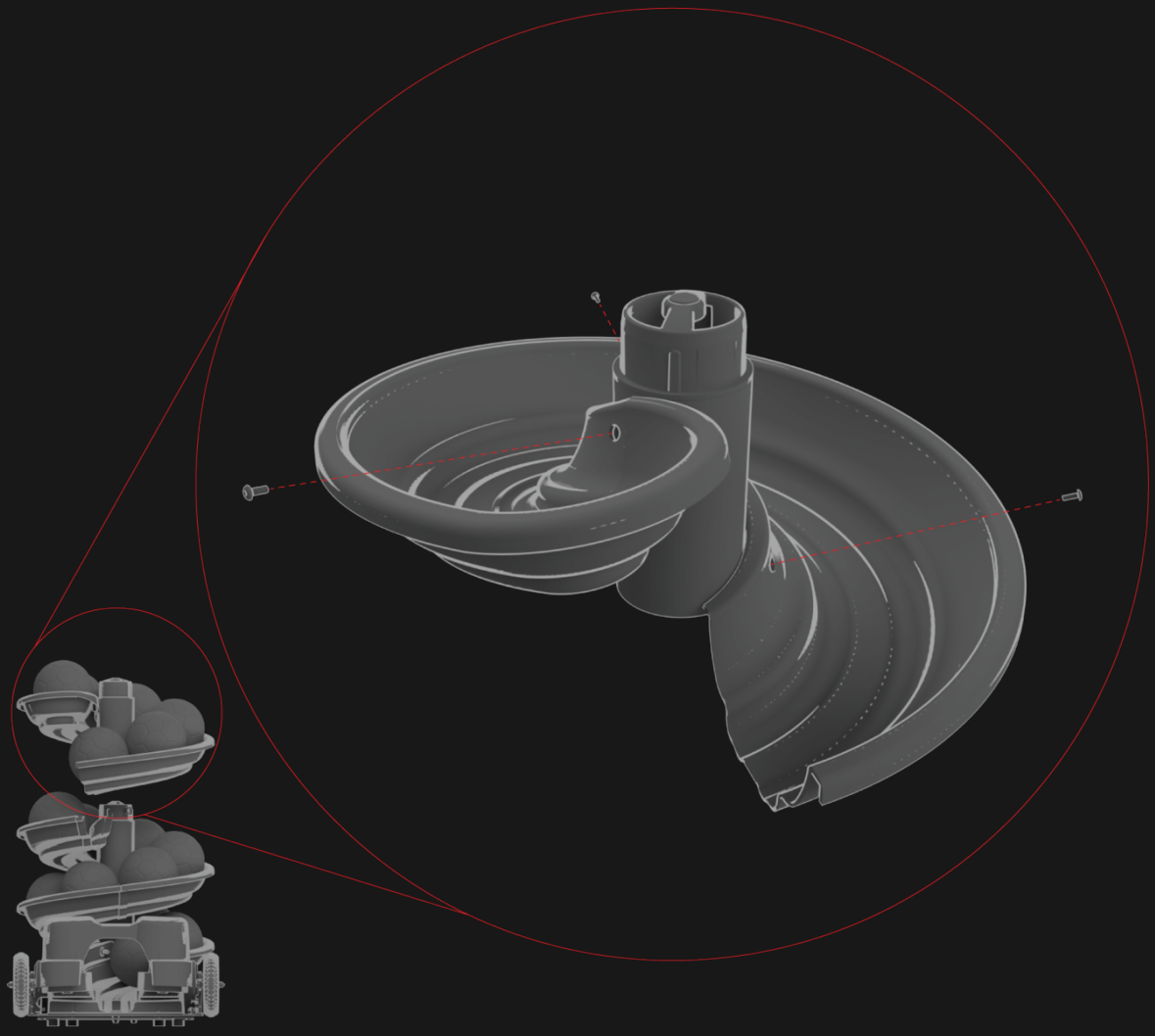
Call immediately to report any damage. To ensure you receive many years of enjoyment, you must review this manual prior to using the machine. Upon completion, if you have any remaining questions, please call us at 855-433-TOCA. Please fully read and understand this manual and the operation and all safety aspects required of you for the safe operation of this product.

Manual Specifications and Description Changes to the instruction manual, warranties and other associated documentation is subject to change without notice. TOCA assumes no responsibility for inadvertent errors to this manual.

INTENDED USE

This Touch Trainer is intended to be used in a dry environment. For safety reasons, players should stand at a minimum of 15 feet away from the machine. This TOCA™ ball machine is designed to deliver TOCA size 2 and 3 balls only.

ASSEMBLY



1. Take the tubes (3) (figure a.) and spirals (3) (figure b.) out of the box
2. Locate the 3 holes on each one of the tubes and on each one of the spirals (figures 1, 2, & 3)
3. Put together one tube and one spiral at a time
4. Use the three screws to attach the spiral to the tube
5. Press one cap plug into each hole
6. Repeat the same process for the other spirals

TRANSPORTING

To extend the handle, simply pull out from its place. Be aware of steps or rough surfaces that may bend or damage the underside of the machine. The machine weighs approximately 60lbs. and may be lifted into a vehicle by one or two people. To lift and carry the machine, first push in the handle. Next, with your other hand or the help of another person, place hand under the motor cover bridge to lift.

CHARGING THE BATTERY

To prevent shortening the life of the battery, keep it fully charged by consistently:
recharging the battery promptly after each use. Storing the TOCA machine in a cool, dry place (preferably below 72°F)

During long-term storage, the battery should remain permanently connected to the charger and the charger plugged into a power source. A microprocessor, inside the machine, monitors the battery and maintains a full charge.

STORAGE

Never store the machine outside. Exposure to rain and snow will shorten machine life. Store the machine in a clean, dry location with the Main Power off. Never store the machine in a closed car trunk where temperatures can reach 180 degrees. Extreme temperatures and conditions can affect the machine's electronic board and battery.
Exposure to rain and snow will damage the electronics.

CLEANING

Turn Main Power OFF when cleaning the machine. Outside of machine may be wiped down with a damp cloth.

THE BALL CONSISTANCY

The consistency of ball delivery is dependent on the consistency of the TOCA balls you use. Consistent balls will produce consistent deliveries. A mixture of new and old balls will produce inconsistent deliveries.

4. TOCA™ Product Specs

Dual wheel ,expandable spiral delivery system, single solenoid firing mechanism, PC controlled, Wi-Fi/ Bluetooth/Ethernet embedded, resistive color touch screen, USB, lithium ion battery operated, internet enabled, local or App controlled

Ball size : Custom TOCA 2

Battery : lithium ion 12.8V 9.6 AH

Wheels : Urethane proprietary composition

Delivery system : detachable & expandable spiral composite hopper

Display : 4.3 LCD color display

Motor Control : PCB embedded

Machine Control : ARM Cortex-A8, DSP processing,
3D graphics acceleration, Bluetooth, 802.11(b/g) wireless communications, 10/100base T Ethernet,
high speed USB Host & OTG, 8GB of storage

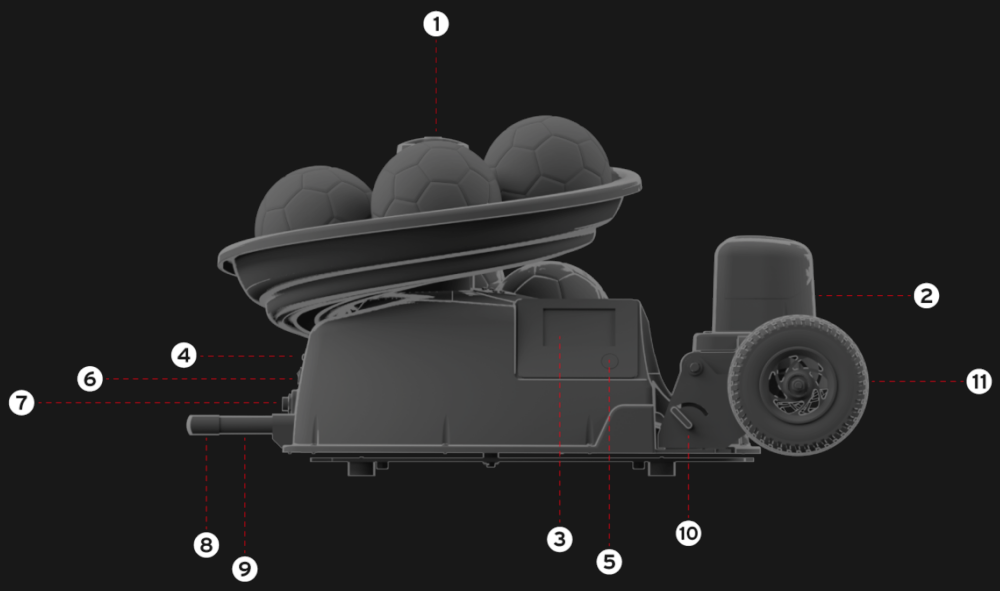
Power supply : 13.5 volt 10 amp

Balls : size 2 custom made butyl bladder, PU cover

Aircraft Aluminum substructure : 7075 T6 anodized

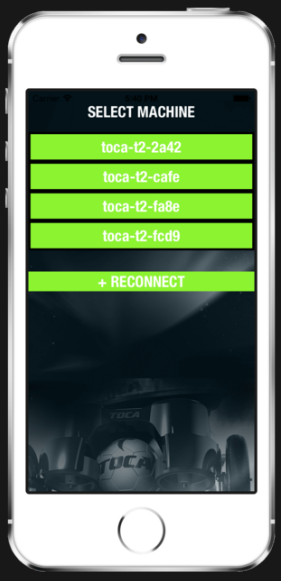
Composite Exterior :ABS

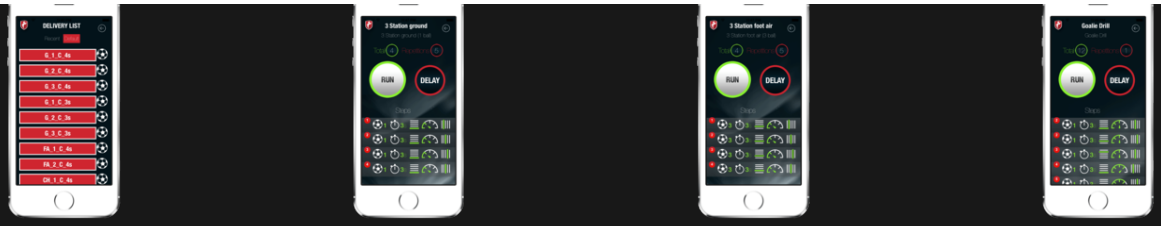
5. Touch Trainer Features



1. Detachable hopper
2. Ball exit
3. Touch screen
4. Charging indicator light
5. Power button
6. Kill switch
7. Charging port
8. Travel handle
9. Handle extender
10. Travel lock
11. Travel wheels

6. App Features





Download on the App Store

TOCA UPDATES

SOFTWARE UPDATES

For the latest technical updates or manual corrections visit the TOCA website at www.tocafootball.com. TOCA releases product updates through software updates. Check to see if any updates are available for your TOCA T2 or any other TOCA products.

Visit: www.Tocafootball.com/update.

If there is any new technical information, changes or important updates to this model an update notice will appear the TOCA app. If you should have any questions or concerns please feel free to contact us at: info@tocafootball.com.

7. Quick Start Guide

1. Connect T2 using the Ethernet cord
2. Press kill switch on the back of the machine to the I (0/I) position
3. Press power button and wait for automatic calibration to complete
4. Turn Auto-Lock off on your iOS device.
5. Launch the app
6. Select your machine to connect
7. Login in with your TOCA default profile
8. Your T2 will automatically download the TOCA default deliveries onto the machine
9. Logout and disconnect the Ethernet cable

10. Shutdown machine and take to desired destination for training.
11. Power up the machine and wait for calibration
12. Select direct connect and login with the TOCA default Profile
13. Select a desired delivery and enjoy your training

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8. Warranty

ONE (1) YEAR LIMITED WARRANTY - TOCA, LLC

T2

1. Party Covered by this Limited Warranty: This limited warranty is made by TOCA, LLC (TOCA) and is expressly for the sole benefit of Purchase (the "Purchaser") of the TOCA T2 Trainer. This warranty is not transferable or assignable.

2. Duration of Warranty: This limited warranty becomes effective on the day of delivery by TOCA as provided in the Company's Standard Terms and Conditions of Sale, and shall continue thereafter for a period of one (1) year.

3. Conditions of Warranty: All equipment must be properly maintained during the term of the warranty. The equipment must be stored in a cool dry place when not in use. The equipment must not be altered in any way.

4. Extent of Limited Warranty: The equipment shall be free from defects in materials and workmanship. The word "defects," as used in this limited warranty, is defined as imperfections which impair the utility of the equipment. This limited warranty applies to the equipment only. This limited warranty does not apply to:

a) Any consumable items, including but not limited to, balls and wheels.

b) Improper maintenance by Purchaser.

c) All components not manufactured by TOCA.

d) Modifications to the equipment.

e) Unpacking, set-up, installation, or adjustments of equipment contrary to user instructions.

f) }This limited warranty shall be void if the TOCA determines the defect was caused by negligence, mishandling, misapplication, abuse or misuse by Purchaser or by any other person.

g) Damage to equipment and/or components while being transported by Purchaser without proper packaging.

This limited warranty is expressly limited to, at TOCA's sole and exclusive discretion, either replacing or repairing any

equipment or components having defects in material or workmanship. If the equipment component is defective within the terms of this limited warranty, TOCA will repair or replace such component at no cost. Component parts, including but not limited to balls and wheels, not covered by this limited warranty will need to be replaced by the Purchaser at the Purchaser's expense. A separate maintenance agreement may be established to service Equipment as required.

This limited warranty applies under conditions of normal use, but does not apply to defects that result from intentional or accidental damage, negligence, unreasonable use (including without limitation, operation of the Equipment other than described in the TOCA's printed instructions), or improper exposure to the elements.

TOCA makes no warranties, guarantees, or representations express or implied with respect to the Equipment or the parts thereof, except and to the extent of the limited warranty set forth herein.

THERE SHALL BE NO OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER OBLIGATION ON THE PART OF THE COMPANY WITH RESPECT TO THE EUIPMENT.

If, under applicable law, the implied warranties set forth above may not validly be disclaimed or excluded, the duration of such implied warranties is limited to the same time period governing the express warranty set forth herein. TOCA assumes no risk and shall not be subject to any liability for any damage, including without limitation, direct, indirect, special, incidental or consequential damages, or loss of profits sustained by Purchaser, or by any other person or entity in connection with the Equipment, or resulting from the sales, use or application of the Equipment, regardless of whether any such claim is asserted on a contract, tort, strict product liability or any other basis, Nor shall the TOCA be liable for transportation, labor or any other charges for adjustments, repairs, replacement parts, installation or other work, which may be done upon or in connection with equipment by Purchaser or by any other person, except as expressly provided herein.

5. Procedure to Obtain Warranty Performance: To secure any warranty coverage, Purchaser must contact TOCA Customer Service at the above phone number or mail to the above address prior to the Purchaser taking any further action. Purchaser must provide verification of the date of delivery when requesting warranty service. Purchaser must not deliver or ship any defective component to TOCA, except in accordance with the TOCA's prior written instructions. Warranty repair performed at Purchaser's location will be assigned to the Purchaser by TOCA.

6. No Change or Modification: No person, agent, distributor, dealer, service facility or company is authorized to change, modify or amend the terms of this limited warranty in any manner without the prior written consent of TOCA.

ONE (1) YEAR LIMITED WARRANTY - TOCA, LLC

Power Pack

1. Party Covered by this Limited Warranty: This limited warranty is made by TOCA, LLC (TOCA) and is expressly for the sole benefit of Purchase (the "Purchaser") of the TOCA ***Power Pack.*** This warranty is not transferable or assignable.

2. Duration of Warranty: This limited warranty becomes effective on the day of delivery by TOCA as provided in the Company's Standard Terms and Conditions of Sale, and shall continue thereafter for a period of one (1) year.

3. Conditions of Warranty: All equipment must be properly maintained during the term of the warranty. The equipment must be stored in a cool dry place when not in use. The equipment must not be altered in any way.

4. Extent of Limited Warranty: The equipment shall be free from defects in materials and workmanship. The word "defects," as used in this limited warranty, is defined as imperfections which impair the utility of the equipment. This limited warranty applies to the equipment only. This limited warranty does not apply to:

a) ***Power Pack*** Immersed in water or ***Power Pack*** left out in rain or internal components of ***Power Pack*** exposed to water.

b) Improper maintenance by Purchaser or charging the ***Power Pack*** without the external Power Supply (110-240V only).

c) Modifications to the ***Power Pack***.

d) Unpacking, set-up, installation, or adjustments of equipment contrary to user instructions.

e) This limited warranty shall be void if TOCA determines that the defect was caused by negligence, mishandling, misapplication, abuse or misuse by Purchaser or by any other person.

f) Damage to equipment and/or components while being transported by Purchaser without proper packaging.

This limited warranty is expressly limited to, at TOCA's sole and exclusive discretion, either replacing or repairing any equipment or components having defects in material or workmanship. If the equipment component is defective within the terms of this limited warranty, TOCA will repair or replace such component at no cost. Component parts, including but not limited clasps or external connections, not covered by this limited warranty will need to be replaced by the Purchaser at the Purchaser's expense.

This limited warranty applies under conditions of normal use, but does not apply to defects that result from intentional or accidental damage, negligence, unreasonable use (including without limitation, operation of the Equipment other than described in the TOCA's printed instructions), or improper exposure to the elements.

TOCA makes no warranties, guarantees, or representations express or implied with respect to the Equipment or the parts thereof, except and to the extent of the limited warranty set forth herein.

THERE SHALL BE NO OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF

MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER OBLIGATION ON THE PART OF THE COMPANY WITH RESPECT TO THE EUIPMENT.

If, under applicable law, the implied warranties set forth above may not validly be disclaimed or excluded, the duration of such implied warranties is limited to the same time period governing the express warranty set forth herein. TOCA assumes no risk and shall not be subject to any liability for any damage, including without limitation, direct, indirect, special, incidental or consequential damages, or loss of profits sustained by Purchaser, or by any other person or entity in connection with the Equipment, or resulting from the sales, use or application of the Equipment, regardless of whether any such claim is asserted on a contract, tort, strict product liability or any other basis, Nor shall the TOCA be liable for transportation, labor or any other charges for adjustments, repairs, replacement parts, installation or other work, which may be done upon or in connection with equipment by Purchaser or by any other person, except as expressly provided herein.

5. **Procedure to Obtain Warranty Performance:** To secure any warranty coverage, Purchaser must contact TOCA Customer Service at the above phone number or mail to the above address prior to the Purchaser taking any further action. Purchaser must provide verification of the date of delivery when requesting warranty service. Purchaser must not deliver or ship any defective component to TOCA, except in accordance with the TOCA's prior written instructions. Warranty repair performed at Purchaser's location will be assigned to the Purchaser by TOCA.

6. **No Change or Modification**: No person, agent, distributor, dealer, service facility or company is authorized to change, modify or amend the terms of this limited warranty in any manner without the prior written consent of TOCA LLC.